

## SYNPLAST DEH OFF-SPEC.

Version Number 1.1  
Revision Date 09/04/2002

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### 1. PRODUCT AND COMPANY IDENTIFICATION

**POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (770) 271-5902  
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : SYNPLAST DEH OFF-SPEC.  
Product code : ZODOPOFF00  
Chemical Name : Di(2-ethylhexyl) phthalate; DEHP  
CAS-No. : 117-81-7  
Product Use : Industrial Applications

### 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Di(2-ethylhexyl)phthalate	117-81-7	60 - 100

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

This product has not been evaluated as a whole for health effects. Information provided on the health effects of this product is based on individual componenets. In addition, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Skin contact, Ingestion

#### Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : Contact with eyes may cause irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions** : None known.

**Aggravated by Exposure:**

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### 4. FIRST AID MEASURES

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure.
- Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.
- Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

### 5. FIRE-FIGHTING MEASURES

- Flash point : 215 °C
- Flammable Limits
- Upper explosion limit : No data available.
  - Lower explosion limit : 0.28 %(V)
- Autoignition temperature : 350 °C
- Suitable extinguishing media : dry powder, foam, carbon dioxide (CO<sub>2</sub>), Water spray can be used to cool fire exposed surfaces..
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : None

### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

### 7. HANDLING AND STORAGE

- Handling : Heat only in areas with appropriate exhaust ventilation.

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Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Di(2-ethylhexyl)phthalate	5 mg/m <sup>3</sup>	Time Weighted Average (TWA):	Vapor.	ACGIH
Di(2-ethylhexyl)phthalate	5 mg/m <sup>3</sup>	PEL:	Vapor.	OSHA Z1

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Liquid	Evaporation rate	: Negligible
Appearance	: Viscous, Liquid	Specific Gravity	: 0.983
Color	: TRANSPARENT	Bulk density	: Not applicable.
Odor	: Very faint	Vapor pressure	: 1.2 mm Hg @ 200 °C
Melting point/range	: -47°C(-53°F)	Pour point	: 13.45
Boiling Point:	: 385 °C	pH	: Not applicable.
Water solubility	: 1.0 mg/l		

**10. STABILITY AND REACTIVITY**

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame.

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Incompatible Materials : Incompatible with strong acids and oxidizing agents.

Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
117-81-7	Di(2-ethylhexyl)phthalate	Systemic effects	Eyes, Respiratory system, Liver, central nervous system, Skin, digestive system.

## LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
117-81-7	Di(2-ethylhexyl)phthalate	Oral LD50 Dermal LD50	30 gm/kg 25 gm/kg	rat rabbit

## Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
117-81-7	Di(2-ethylhexyl)phthalate	no	no	2

## IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

## NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Di(2-ethylhexyl)phthalate 117-81-7** There is sufficient evidence for the carcinogenicity of di (2-ethylhexyl) phthalate in experimental animals. Administered in the feed this chemical caused an increase incidence of liver cancer in male and female rats and mice. The relevance of this finding to humans is uncertain.

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.

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Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.

Bioaccumulation Potential : Does not bioaccumulate

Additional advice : No data available.

**13. DISPOSAL CONSIDERATIONS**

Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Environmentally hazardous substances, liquid, n.o.s., (Diethylhexyl phthalate), 9, UN3082, III, RQ [CA TDG NOT REGULATED]

ICAO/IATA : Refer to specific regulation.

IMO / IMDG : Refer to specific regulation.

**15. REGULATORY INFORMATION**

## US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.

## US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Di(2-ethylhexyl)phthalate	117-81-7	** .0000	100 lbs	100 LB

California Proposition 65 : WARNING! This product contains a chemical known in the State of California to cause cancer.

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SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
DI(2-ETHYLHEXYL)PHTHALATE (DEHP)	117-81-7	100.00

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
117-81-7

DSL : Listed.

National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Listed.

Japan ENCS : Listed.

Korea KECI : Listed.

Philippines PICCS : Listed.

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.