

SAFETY DATA SHEET**80989 INFINITE FX LIQUID RICH GOLD**

Version Number 1.28
Revision Date 07/28/2025

Page 1 of 17
Print Date 07/29/2025

SAFETY DATA SHEET**80989 INFINITE FX LIQUID RICH GOLD****Section 1. Identification**

GHS product identifier : 80989 INFINITE FX LIQUID RICH GOLD
Chemical name : Mixture
CAS number : Mixture
Other means of identification : FO20048035
Product type : solid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : **AVIENT CORPORATION**
 33587 Walker Road, Avon Lake, OH 44012
 1 (440) 930-1000 or 1 (844) 4AVIENT

Emergency telephone number (with hours of operation) : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 2 of 17
 Print Date 07/29/2025

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Supplemental label elements : None known.
Hazards not otherwise classified : None known.
 Not available.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Chemical name : Mixture
Other means of identification : FO20048035

CAS number/other identifiers

Ingredient name	%	CAS number
Copper	>= 5 - <= 10	7440-50-8
Bisphenol A - Epichlorohydrin polymer	>= 1 - <= 3	25068-38-6
Vinyl acetate	> 0 - <= 0.3	108-05-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 3 of 17
 Print Date 07/29/2025

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
Revision Date 07/28/2025

Page 4 of 17
Print Date 07/29/2025

- | | | |
|---|---|---|
| Hazardous thermal decomposition products | : | May emit Hydrogen Chloride (HCl).
Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
metal oxide/oxides |
| Special protective actions for fire-fighters | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- | | | |
|------------------------------------|---|---|
| For non-emergency personnel | : | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. |
| For emergency responders | : | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| Environmental precautions | : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). |

Methods and materials for containment and cleaning up

- | | | |
|--------------------|---|---|
| Small spill | : | Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. |
| Large spill | : | Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |

Section 7. Handling and storage

Precautions for safe handling

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 5 of 17
 Print Date 07/29/2025

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Copper	NIOSH REL (1994-06-01) TWA 1 mg/m ³ (as Cu) Form: Dusts and mists OSHA PEL (1993-06-30) TWA 0.1 mg/m ³ Form: Fume TWA 1 mg/m ³ Form: Dusts and mists OSHA PEL 1989 (1989-03-01) TWA 0.1 mg/m ³ (as Cu) Form: Fume TWA 1 mg/m ³ (as Cu) Form: Dusts and mists ACGIH TLV (1994-09-01) TWA 0.2 mg/m ³ Form: Fume
Bisphenol A - Epichlorohydrin polymer	None.
Vinyl acetate	OSHA PEL 1989 (1989-03-01) TWA 30 mg/m ³ 10 ppm STEL 60 mg/m ³ 20 ppm

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
Revision Date 07/28/2025

Page 6 of 17
Print Date 07/29/2025

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : solid [Paste.]
Color : YELLOW
Odor : Faint odor.
Odor threshold : Not available.
pH : Not available.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
Revision Date 07/28/2025

Page 7 of 17
Print Date 07/29/2025

Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not applicable.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Lower: Not applicable. Upper: Not applicable.
Vapor pressure	:	Not available.
Vapor density	:	Not applicable.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	insoluble in water.
Partition coefficient: n-octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available. Kinematic: Not applicable.

Aerosol product

Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time equivalent	:	Not available.
Enclosed space ignition - Deflagration density	:	Not available.
Flame height	:	Not available.
Flame duration	:	Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
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SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 8 of 17
 Print Date 07/29/2025

- Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Keep away from extreme heat and oxidizing agents.
- Incompatible materials** : Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Copper	LD50 Oral	Rat	482 mg/kg	-
Bisphenol A, epichlorohydrin polymer	LD50 Oral	Rat	11,400 mg/kg	-
Acetic acid ethenyl ester	LD50 Oral	Rat	2,900 mg/kg	-
	LC50 Inhalation Vapor	Rat	11.4 Mg/l	4 h
	LD50 Dermal	Rabbit	2,335 mg/kg	-

Conclusion/Summary : Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Bisphenol A, epichlorohydrin polymer	Eyes - Mild irritant	Rabbit	-		-
	Eyes - Mild irritant	Rabbit	-		-
	Skin - Moderate irritant	Rabbit	-	24 hrs	-
	Skin - Severe irritant	Rabbit	-	24 hrs	-
	Eyes - Mild irritant	Rabbit	-		-

Conclusion/Summary

- Skin** : Mixture.Not fully tested.
- Eyes** : Mixture.Not fully tested.
- Respiratory** : Mixture.Not fully tested.

Sensitization

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 9 of 17
 Print Date 07/29/2025

Conclusion/Summary

Skin : Mixture.Not fully tested.
Respiratory : Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary : Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Acetic acid ethenyl ester	-	2B	-

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 10 of 17
 Print Date 07/29/2025

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

- Conclusion/Summary** : Mixture. Not fully tested.
- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

- Other information** : This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
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SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 11 of 17
 Print Date 07/29/2025

Copper			
	Acute LC50 0.00756 Mg/l Marine water	Fish - Periophthalmus waltoni	96 h
	Acute EC50 0.0021 Mg/l Fresh water	Daphnia - Daphnia longispina	48 h
	Acute LC50 0.000072 Mg/l Marine water	Crustaceans - Amphipoda	48 h
	Acute EC50 1.1 Mg/l Fresh water	Aquatic plants - Lemna minor	96 h
	Acute IC50 0.016 Mg/l Fresh water	Algae - Chlorella pyrenoidosa	72 h
	Acute IC50 5.4 Mg/l Marine water	Aquatic plants - Plantae	72 h
	Chronic NOEC 0.0025 Mg/l Marine water	Algae - Nitzschia closterium	72 h
	Chronic NOEC 7 Mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	72 h
	Chronic NOEC 0.0008 Mg/l Fresh water	Fish - Oreochromis niloticus	42 d
	Chronic NOEC 0.02 Mg/l Fresh water	Crustaceans - Cambarus bartonii	21 d
	Chronic NOEC 0.002 Mg/l Fresh water	Daphnia - Daphnia magna	21 d
Acetic acid ethenyl ester			
	Acute LC50 14 Mg/l Fresh water	Fish - Pimephales promelas	96 h
	Acute LC50 10 - 100 Mg/l Marine water	Crustaceans - Crangon crangon	48 h
80989 INFINITE FX LIQUID RICH GOLD			
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available as they are bound within the polymer matrix.		

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

Persistence and degradability

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

Conclusion/Summary : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulative potential

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 12 of 17
 Print Date 07/29/2025

Product/ingredient name	LogPow	BCF	Potential
Bisphenol A, epichlorohydrin polymer	2.64 - 3.78	31.00	low
Acetic acid ethenyl ester	0.73	3.16	low

Mobility in soil

Soil/water partition coefficient (KOC) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water : This product is not regulated as a dangerous good when transported in single or combination package sizes of 5 L / 5 KG or less provided the package meets the general packaging provisions.

49CFR 171.4(c), for domestic transport the requirements specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicle, rail car or aircraft.

IATA : UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Copper), 9, PGIII, Marine Pollutant

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 13 of 17
 Print Date 07/29/2025

IMDG : UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Copper), 9, PGIII, Marine Pollutant

Section 15. Regulatory information

- U.S. Federal regulations** :
- United States - TSCA 12(b) - Chemical export notification:** None of the components are listed.
 - United States - TSCA 4(a) - Final Test Rules:** Not listed
 - United States - TSCA 4(a) - ITC Priority list:** Not listed
 - United States - TSCA 4(a) - Proposed test rules:** Not listed
 - United States - TSCA 4(f) - Priority risk review:** Not listed
 - United States - TSCA 5(a)2 - Final significant new use rules:** Not listed
 - United States - TSCA 5(a)2 - Proposed significant new use rules:** Not listed
 - United States - TSCA 5(e) - Substances consent order:** Not listed
 - United States - TSCA 6 - Final risk management:** Not listed
 - United States - TSCA 6 - Proposed risk management:** Not listed
 - United States - TSCA 8(a) - Chemical risk rules:** Not listed
 - United States - TSCA 8(a) - Dioxin/Furane precursor:** Not listed
 - United States - TSCA 8(a) - Chemical Data Reporting (CDR):** Not determined
 - United States - TSCA 8(a) - Preliminary assessment report (PAIR):** Not listed
 - United States - TSCA 8(c) - Significant adverse reaction (SAR):** Not listed
 - United States - TSCA 8(d) - Health and safety studies:** Not listed
 - United States - EPA Clean water act (CWA) section 307 - Priority pollutants:** Listed **Copper**
Zinc
Vinyl chloride monomer
Phenol
 - United States - EPA Clean water act (CWA) section 311 - Hazardous substances:** Listed
 - United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances:** Not listed
 - United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances:** Not listed
 - United States - Department of commerce - Precursor chemical:** Not listed
- Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)** : Listed
- Clean Air Act Section 602 Class I** : Not listed

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 14 of 17
 Print Date 07/29/2025

Substances

Clean Air Act Section 602 Class II : Not listed

Substances

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	RQ for component
Zinc	7440-66-6	1,000 lb(s) 454 kg

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

Name	%	Classification
Copper	>= 5 - <= 10	ACUTE TOXICITY - oral - Category 4
Bisphenol A, epichlorohydrin polymer	>= 1 - <= 3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2B SKIN SENSITIZATION - Category 1
Acetic acid ethenyl ester	> 0 - <= 0.3	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY - inhalation - Category 4 CARCINOGENICITY - Category 2

SARA 313

Form R - Reporting requirements

Product name	CAS number	%
Copper	7440-50-8	>= 5 - < 10
Zinc	7440-66-6	>= 1 - < 5
Vinyl acetate	108-05-4	>= 0.1 - < 1

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 15 of 17
 Print Date 07/29/2025


SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed:
 Copper
 Zinc
- New York** : The following components are listed:
 Copper
 Zinc
- New Jersey** : The following components are listed:
 Copper
 Zinc
 Paraffins, petroleum, normal C5-20
 Vinyl acetate
- Pennsylvania** : The following components are listed:
 Copper

 Zinc

California Prop. 65

 **WARNING:** This product can expose you to Vinyl acetate, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Vinyl acetate	-	-

United States inventory (TSCA 8b) : All components are active or exempted.

Canada inventory : All components are listed or exempted.

International regulations

Inventory list

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Eurasian Economic Union** : **Russian Federation inventory:** Not determined.
- Japan** : **Japan inventory (CSCL):** Not determined.
Japan inventory (ISHL): Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : All components are listed or exempted.

SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
 Revision Date 07/28/2025

Page 16 of 17
 Print Date 07/29/2025

- Republic of Korea : All components are listed or exempted.
- Taiwan : All components are listed or exempted.
- Thailand : Not determined.
- Turkey : Not determined.
- United States : All components are active or exempted.
- Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

History

- Date of printing : 07/29/2025
- Date of issue/Date of revision : 07/28/2025
- Date of previous issue : 06/19/2025
- Version : 1.28

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- : BCF = Bioconcentration Factor
- : GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- : IATA = International Air Transport Association
- : IBC = Intermediate Bulk Container
- : IMDG = International Maritime Dangerous Goods
- : LogPow = logarithm of the octanol/water partition coefficient
- : MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- : UN = United Nations

- References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the



SAFETY DATA SHEET

80989 INFINITE FX LIQUID RICH GOLD

Version Number 1.28
Revision Date 07/28/2025

Page 17 of 17
Print Date 07/29/2025

sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.